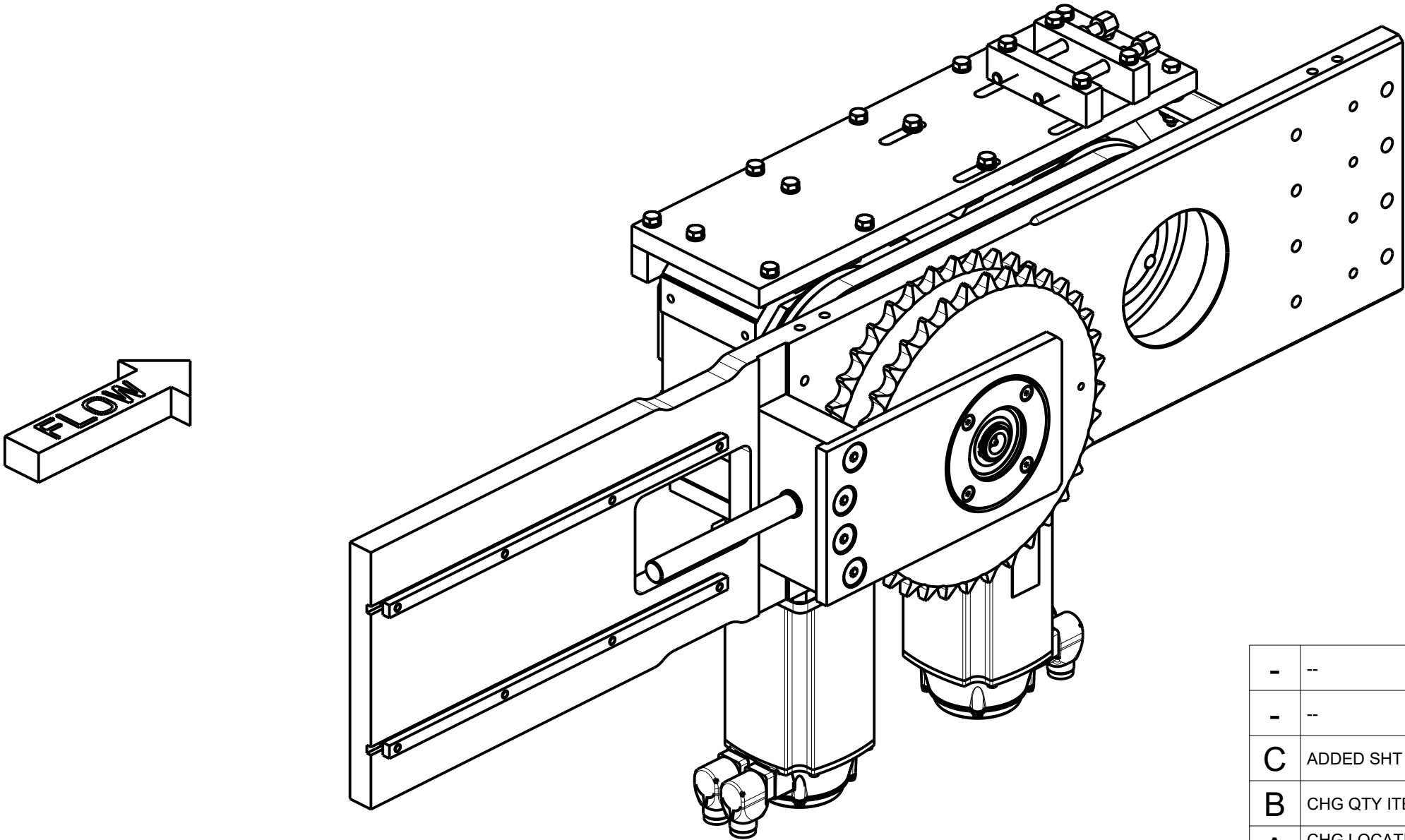


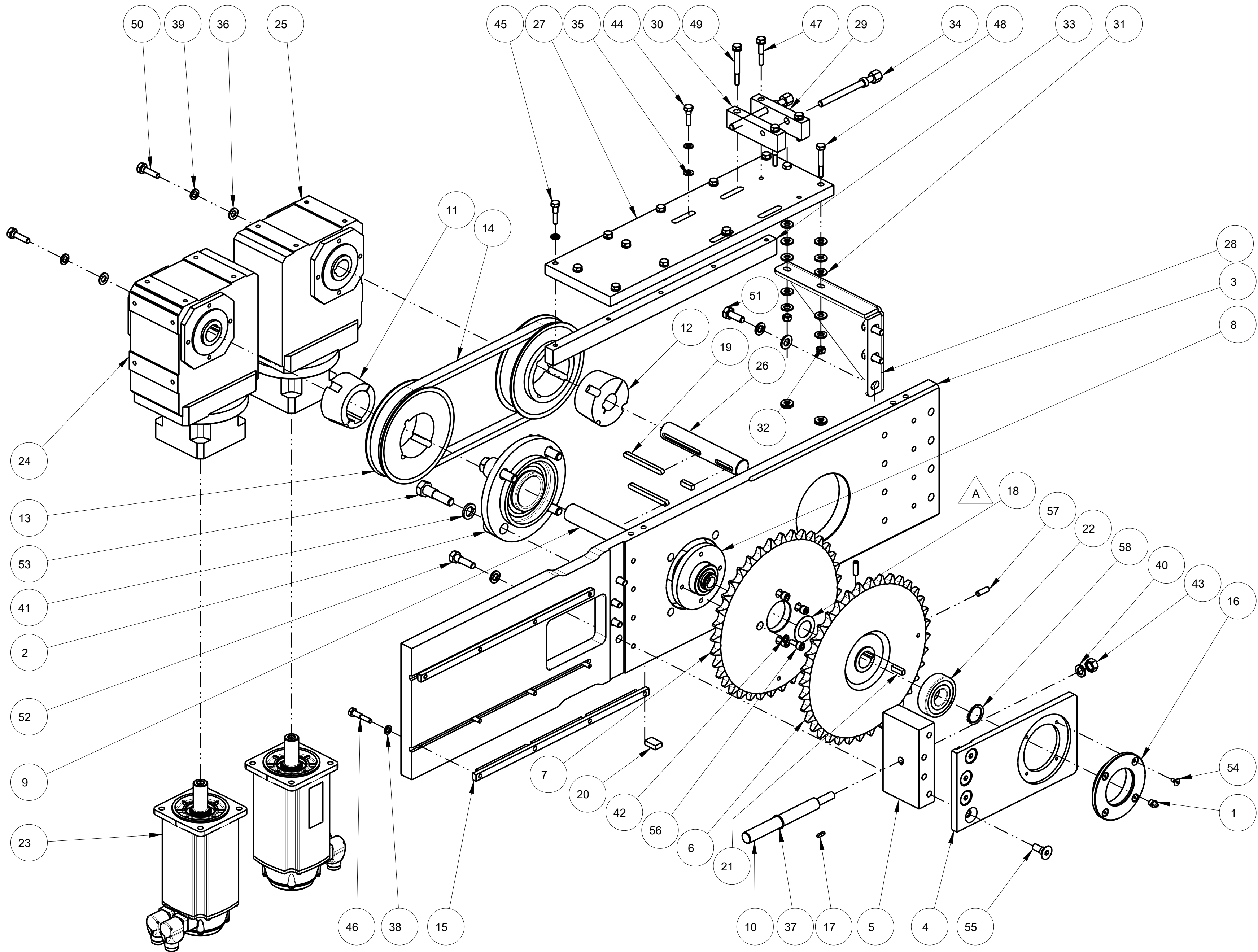
29	1	ADJUSTER, TENSION LOWER DRIVE	U5009034M
30	1	DRIVE BELT JACK BLOCK	U5009035M
31	12	WASHER, RUBBER, 3/8 IN ID, 13/16 IN OD	U5009049P
32	2	UNUT, M8, SS	U5009050P
33	1	APRON, DRIVE PLATE	U5009060M
34	2	ADJUSTING BOLT, M10 X 100	U5009064P
35	2	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
36	4	M10 FLAT WASHER DIN125A SS	U6002510P_EXP
37	4	M12 FLAT WASHER DIN125A SS	U6002511P_EXP
38	23	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
39	2	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
40	8	M12 STD SPRING LOCK WASHER SS	U6002566P_EXP
41	4	M16 STD SPRING LOCK WASHER SS	U6002567P_EXP
42	4	M8 HIGH COLLAR LOCK WASHER SS	U6002597P_EXP
43	1	HEX NUT, M12X1.75 SS	U6002620P_EXP
44	6	SCREW HHCS, M8x30 SS	U6002765P_EXP
45	5	SCREW HHCS, M8x35 SS	U6002766P_EXP
46	8	SCREW HHCS, M8x40 SS	U6002767P_EXP
47	2	SCREW HHCS, M8x45 SS	U6002768P_EXP
48	2	SCREW HHCS, M8x55 SS	U6002770P_EXP
49	2	SCREW HHC, M8X1.25 x 70 SS	U6002773P_EXP
50	2	SCREW HHCS, M10x35 SS	U6002786P_EXP
51	3	SCREW HHCS, M12x30 FULLTHRD SS	U6002804P_EXP
52	4	SCREW HHCS, M12x40 SS	U6002806P_EXP
53	4	"EXP" HEX BOLT, M16X2 x 60 LG (STN STL)	U6002824P_EXP
54	4	SCREW FHCS, M6x12 SS	U6002936P_EXP
55	4	SCREW FHCS, M12x30 SS	U6002983P_EXP
56	4	SCREW SHCS, M8x20 SS	U6003079P_EXP
57	2	"EXP" CUP POINT SET SCREW, M8X1.25 x 25.0 LG (STN STL)	U6003337P_EXP
58	1	"EXP" EXT. RETAINING RING, DIN 471, 30MM, (STN STL)	U6003449P_EXP



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	GREASE FITTING, STRAIGHT 1/8 NPT	09-036104-3400-0
2	1	FLANGE BEARING METRIC, 55MM	U5000322P
3	1	CARRIER DRIVE OUTER PLATE	U5000798M
4	1	CARRIER DRIVE INNER PLATE	U5000799M
5	1	CARRIER DRIVE CROSSBAR	U5000800M
6	1	INNER DRIVE SPROCKET	U5000801M
7	1	OUTER DRIVE SPROCKET	U5000802M
8	1	OUTER DRIVE SHAFT	U5000803M
9	1	INNER DRIVE SHAFT	U5000804M
10	1	CARRIER TENSION SCREW	U5000806M
11	1	TAPER LOCK BUSHING, 2517 55MM BORE	U5000809M
12	1	TAPER LOCK BUSHING, 2517 30MM BORE	U5000810M
13	2	SPROCKET, 14MX-36S-20	U5000812M
14	1	BELT, TIMING 14MGT-1120	U5000813P
15	2	CARRIER DRIVE SLIDE KEY	U5000815M
16	1	HOUSING, INNER BEARING	U5000816M
17	1	KEY, 4 X 4 X 15 SQ. END	U5000859M
18	1	WASHER 30X47X1	U5000864P
19	2	KEY, 8 x 7 x 90 WITH ROUNDED ENDS, SST	U5000884M
20	1	KEY, 16 X 8 X 25	U5000893M
21	2	KEY, 8 X 7 X 25	U5000897M
22	1	BEARING, RADIAL BALL 30x72x19 W/ SEALS	U5002033P
23	2	SERVOMOTOR, 8Nm (FOR REFERENCE ONLY)	U5006414P_REF
24	1	REDUCER, K202 AG MT20, 46:1	U5006573P_CFG1
25	1	REDUCER, K202 AG MT20, 46:1	U5006573P_CFG2
26	1	DRIVE SHAFT, METERING CON.	U5008817M
27	1	PLATE, DRIVE MOTOR MTG	U5009013M
28	1	CARRIER TORQUE ARM BRACKET	U5009032M



-	--					NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.							
						1250M MACHINE	5038 SERIAL NUMBER	CARRIER DRIVE SUB ASSEMBLY	- REMARKS				
-	--					UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS j12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)				METRIC 	MATERIAL: SEE BOM FINISH: -		
C	ADDED SHT 2 NOTE	BCD	2019-06-06			DRW BY: S.ALM		CHK'D :		ENGR. BY : PNW			
B	CHG QTY ITEM 31 (U5009049P) WAS 4	RT				DATE: 10-Nov-06		DATE :		DATE :			
A	CHG LOCATION OF ITEM 18 ON DWG SEE ECN002141	RT	10/30/08			TITLE: ASSY, CARRIER DRIVE LH							
REV.	DESCRIPTION	BY	CHK'D	7/32		C		U5008806M		C		1/2	
		DATE	DATE	SCALE		DRW. SIZE	DRW. N°			REV		SHEETS	



NOTE: FILL ITEM 1 WITH 77mL/2.6OZ
EP GREASE NLGI-2 AT ASSY

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1250M MACHINE	5038 SERIAL NUMBER	CARRIER DRIVE SUB ASSEMBLY	- REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		MATERIAL: SEE BOM	
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ± 12	CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$	FINISH:
DRW BY: S.ALM	CHK'D :	ENGR. BY : PNW	
DATE: 10-Nov-06	DATE :	DATE :	
TITLE: ASSY, CARRIER DRIVE LH		MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
7/32 SCALE	C DRW. SIZE	DRW. N°	U5008806M C REV
			2/2 SHEETS